

## ABSTRACT OF THE DISCLOSURE

**[0045]** A document forming apparatus, comprising a substrate feeder for storing and dispensing substrates to a printing engine, a controller for controlling the operation of the document forming apparatus, wherein the controller includes at least one database for storing information for the operation of the substrate feeder, and a user interface for controlling the operation of the document forming apparatus. The user interface includes a stock library view, a stock settings dialog screen having an expert feeder controls section with a manual mode operator and an auto mode operator, and a control panel screen for manual mode operation. The control panel screen includes means for adjusting a plurality of feeder parameters, indicators for manual and auto modes, and a save settings operator.